

Epicon F.S. Mortar

Fast Setting High Strength Epoxy Mortar

Description

Epicon F.S. Mortar has been designed to comply with the requirements of EN 1504 Part 3 Class R4 . It is a fast curing, heavy duty epoxy mortar which has been formulated to enable the rapid repair of concrete surfaces. Epicon F.S. Mortar is a pre-weighed three component system of solvent free epoxy resin and hardener which, when blended with the aggregate provided, forms a high strength mortar with outstanding adhesive properties.

Advantages


- High early strength development
- Excellent adhesion to concrete, stone, asphalt and metal
- Provides a non-slip surface, with excellent abrasion resistance
- Resistant to a wide range of chemicals
- Tolerant to road salts and freeze-thaw
- No need for a primer
- Cures in cold damp conditions
- Non-shrink and grey in colour
- Ready for trafficking in a few hours

Applications

- Repair of worn and damaged concrete floors
- Restoration of worn stairs and steps
- Repair of spalled expansion joints
- Repair of concrete roads and runways

Technical Information

Working time	45 minutes
Full cure	7 days
Coverage	2.5 m ² per 25 kg @ 5 mm 0.5 m ² per 5 kg @ 5 mm
Minimum layer thickness	1 mm
Minimum cure prior to stress	4 hours (@23°C)

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Nufins, Kingston House, 3 Walton Road, Pattinson North, District 15, Washington, Tyne & Wear. NE38 8QA 13 0086-CPD-594215	
EN 1504-3 Concrete repair product for structural repair PC Mortar (Polymer mortar)	
Compressive strength	Class R4 (>45 MPa)
Chloride ion content	<0.05 %
Adhesive bond strength	>2.0 MPa
Adhesion after freeze/thaw	>2.0 MPa
Elastic modulus	>20 GPa
Dangerous substances	Complies with 5.4

Surface preparation

All surfaces should be clean, free from oil, grease and chemical contamination, free standing water, old paint and loose debris. Oil and grease should be removed using Desolve.

Although Epicon F.S. Mortar may be feather edged, a stronger repair will result if the edges are cut straight with a chisel, angle grinder or similar tool.

Steel should be grit blasted or mechanically abraded to a clean bright finish.



Technical Datasheet



Technical properties of Epicon F.S. Mortar

Properties	Standard	Performance Requirement	Declared Value
Appearance			Grey Resinous Mortar
Chloride-ion content	EN 1015-17	≤0.05 %	<0.05 %
Aggregate size			Max. 1 mm
Layer thickness			1 to 150 mm*
Working time (@ 23°C)			45-60 minutes
Hardening time (@ 23°C)			60-90 minutes
Density			1950-2100 kg/m ³
Temperature for application			5°C to 35°C
Compressive strength @ 23°C	EN 12190	≥45 MPa	50 MPa @ 4 hours 60 MPa @ 6 hours 75 MPa @ 24 hours 87 MPa @ 3 days 90 MPa @ 7 days
Compressive strength @ 10°C	EN 12190		2.5 MPa @ 4 hours 9 MPa @ 6 hours 56 MPa @ 24 hours 87 MPa @ 3 days 88 MPa @ 7 days
Tensile strength	BS 6319-7		13 MPa
Flexural strength	BS 6319-3		26 MPa
Modulus of elasticity, In Flexure	BS 6319-3		20 GPa
Modulus of elasticity, In Compression	EN 13412	≥20 GPa	20 GPa
Adhesion - concrete	EN 1542	≥2.0 MPa	≥2.0 MPa
Adhesion after freeze/thaw (50 cycles with salt)	EN 13687-1	≥2.0 MPa	≥2.0 MPa
Adhesion after thunder showers (30 cycles)	EN 13687-2	≥2.0 MPa	≥2.0 MPa
Adhesion after dry cycling (30 cycles)	EN 13687-4	≥2.0 MPa	≥2.0 MPa
Skid Resistance	EN 13036-4		Class 1
Carbonation resistance	EN 13295	$d_k \leq \text{ref. concrete}$	Passes
Capillary absorption	EN 13057	$\leq 0.5 \text{ kg/m}^2 \cdot \text{h}^{0.5}$	$\leq 0.5 \text{ kg/m}^2 \cdot \text{h}^{0.5}$
Cracking tendency	Coutinho Ring Test		No cracking after 180 days

Technical data shown are statistical results and do not correspond to guaranteed minima.

*For sections exceeding 25 mm, see Application Instructions

Mixing

Mix with a slow speed drill fitted with an appropriate paddle for the 5 kg pack. The 25 kg pack size should be mixed with an appropriate forced action mechanical mixer.

The Epicon F.S. Mortar base and hardener components should be thoroughly mixed in the base container. In cold conditions the materials should be stored between 10°C and 20°C in order to aid mixing

Once the base and hardener are thoroughly mixed they should be transferred to a bucket/mechanical mixer (depending upon pack size) and the aggregate added slowly. Once all the aggregate is added mix thoroughly for 3-4 minutes until a homogenous mix is obtained.

Application Instructions

If formwork or shuttering is used a suitable silicone or wax release agent should be used to avoid the sticking of the mortar. Once mixed the Epicon F.S. should be applied by either a steel trowel or float, working the mortar into the substrate to ensure maximum distribution of the resin/hardener. The surface can then be brought to the required finish using a steel float after the mortar has been well compacted. Finishing is simplified by wiping of the trowel face using a cloth dampened with Nuwash. All tools and equipment should be cleaned immediately using Nuwash.

Sections greater than 25 mm

For sections greater than 25 mm, the material should be applied as compacted layers not exceeding 25 mm each, which should be applied wet-on-wet.

Slurry Applications

It is permissible for the material to be used as an epoxy slurry coat when levelling a rough surface prior to the application of subsequent coatings. When used in this fashion please refer to our technical department for further advice.

Packaging

Epicon F.S. Mortar is packed in 25 kg units (12.5 litres) and 5 kg units (2.5 litres).

Storage

The shelf life is 12 months when stored unopened in dry, normal conditions and away from direct sunlight. Protect from frost.

Health & Safety

Product Safety Data Sheets (SDS) are available from Nufins. SDS sheets are provided to help customers satisfy their safe handling, use and disposal needs as well as assist with any conformance requirements made locally by health and safety regulations.

SDS are continually updated to provide the latest information to our customers. We therefore recommend contacting our head office to obtain the most recent and accurate SDS before handling and using any product.

Limitations

Do not apply below 5°C. At low temperatures below it is necessary to aid curing by the use of tenting and warm air blowers.

Please refer to our technical department for further advice.

Disclaimer

The information contained herein is to the best of our knowledge true and accurate and is given in good faith but