

Nupatch Bedding Mortar

Rapid Setting Mortar

Description


A pre-packed shrinkage compensated cementitious bedding mortar characterised by its rapid strength gain which enables work to be carried out with the minimum of disruption. Ideally suited for the bedding and raising of manhole frames, fixing of street furniture and as a general purpose rapid setting repair mortar. Nupatch Bedding Mortar has been designed to comply with the requirements of EN1504 Part 3 Class R4.

Advantages

- Rapid setting characteristics
- Low water/cement ratio
- Shrinkage compensated
- Excellent adhesion to dense concrete and steel
- Simple to use, only requires the addition of clean water
- Excellent workability and finishing properties
- May be used down to 5°C
- Resistant to freeze/thaw cycle
- Free from chloride additives
- Low chromate (Cr (VI) <2ppm)
- Manufactured under BSI QA Scheme, ISO 9001, EN29001
- Complies with HD27/04 Chapter 3 part 11

Applications

- Bedding and raising of manhole frames
- Fixing of street furniture
- Rapid setting of posts, railings, lamp standards, etc
- High strength repair mortar
- Bedding for copings

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Nufins, Kingston House, 3 Walton Road, Pattinson North, District 15, Washington, Tyne & Wear. NE38 8QA 13 0086-CPD-594215	
EN 1504-3 Concrete repair product for structural repair CC Mortar (based on hydraulic cement)	
Compressive strength	Class R4 (>45 MPa)
Chloride ion content	≤0.05 %
Adhesive bond strength	>2.0 MPa
Adhesion after freeze/thaw	>2.0 MPa
Elastic modulus	>20 GPa
Reaction to fire	Class A1
Dangerous substances	Complies with 5.4

Technical Information

Water Addition	2.2-2.85 Litres per 25kg pack
Density	2350 kg/m ³
Yield	Approx. 12 Litres per 25kg pack
Maximum Aggregate Size	4mm

Water Addition	Usable life	Compressive Strength, MPa					
		1 Hr	2 Hr	4 Hr	1 Day	7 Day	28 Day
2.2 Litre (Stiff Mtr)	10 Mins	15	32	41	51	73	84
2.5 Litre (Mobile Mtr)	12 Mins	13	24	32	41	61	72
2.85 Litre (Pourable)	15 Mins	-	17	23	32	55	68



Technical properties of Nupatch Bedding Mortar.

Properties	Standard	Performance Requirement	Declared Value
Appearance			Grey Powder
Mixing water			2.2-2.85 Litres per 25kg
Chloride-ion content	EN1015-17	≤ 0.05%	≤ 0.05%
Maximum aggregate size			4mm
Water/cement ratio			0.36 @2.85 Litres per 25kg
Cement content			>600kg/m ³
Layer minimum thickness			10mm
Density			Approx. 2350 kg/m ³
Working time			10-15 Minutes
Temperature for application			5°C to 35°C
Compressive Strength 2.5 Litres per Pack @20°C	EN 12190	≥ 45 MPa	13 MPa @ 1 Hour 24 MPa @ 2 Hour 32 MPa @ 4 Hour 41 MPa @ 24 Hour 61 MPa @ 7 Day 72 MPa @ 28 Day
Tensile Strength	EN12390-6		>3.0 MPa
Flexural Strength	BS6319-3		10 MPa
Modulus of Elasticity, In Flexure	BS6319-3		>20 GPa
Modulus of Elasticity, In Compression	EN13412	≥ 20 GPa	> 20 GPa
Adhesion - Concrete	EN1542	≥ 2.0 MPa	> 2.0 MPa
Adhesion after freeze/thaw	EN13687-1	≥ 2.0 MPa	> 2.0 MPa
Adhesion after thunder show-	EN13687-2	≥ 2.0 MPa	> 2.0 MPa
Adhesion after dry cycling	EN13687-4	≥ 2.0 MPa	> 2.0 MPa
Skid Resistance	EN13036-4		Class 1
Carbonation resistance	EN13295	$d_k \leq \text{ref. concrete}$	$d_k \leq \text{ref. concrete}$
Capillary absorption	EN13057	$\leq 0.5 \text{ kg/m}^2/\text{hr}^{0.5}$	$\leq 0.5 \text{ kg/m}^2/\text{hr}^{0.5}$
Cracking tendency	Coutinho Ring Test		No cracking after 180 days

Technical data shown are statistical results and do not correspond to guaranteed minima.

Tolerances are those described in appropriate performance standards.

1 N/mm² = 1 MPa

1 kN/mm² = 1 GPa

Surface Preparation

The substrate must be clean and sound, hence all grease, oil, dust and laitance must be removed by scarifying. The edges of the repair must be recessed at least 10mm. Thoroughly saturate surface but ensure no free water remains.

Mixing & Placement

Nupatch Bedding Mortar should be mixed using a forced action mixer. The mixing drum should be pre-wetted and any remaining water drained away. Add the required amount of water to the mixing drum and gradually add all of the powder component whilst the drum is turning. Continue mixing for two minutes to produce a hydrated and cohesive mortar which is ready for immediate use.

Place the mixed mortar to the desired thickness, allowing for compaction and bed the component. Minimum bed thickness 10mm. Finish as required and clean all equipment immediately with water.

Curing

Normal curing procedures should be applied immediately after finishing and precautions taken to avoid frost attack. UV degradable resin based curing membranes should not be used if the concrete is to receive a subsequent surface coating.

Packaging

Nupatch Bedding Mortar is available in 25kg bags.

Storage

The shelf life is 6 months when stored unopened in dry, normal conditions and away from direct sunlight. Protect from frost.

Health & Safety

Product Safety Data Sheets (SDS) are available from Nufins. SDS sheets are provided to help customers satisfy their safe handling, use and disposal needs as well as assist with any conformance requirements made locally by health and safety regulations.

SDS are continually updated to provide the latest information to our customers. We therefore recommend contacting our head office to obtain the most recent and accurate SDS before handling and using any product.

Limitations

If applying at 5°C or below please contact Nufins technical department for advice.

Disclaimer

The information contained herein is to the best of our knowledge true and accurate and is given in good faith but without warranty. The user will be deemed to have satisfied themselves independently as to the suitability of our products for their own particular purpose. In no event shall Nufins be liable for consequential or incidental damages.

Users must always refer to the most recent issue of the Technical Datasheets, copies of which will be supplied on request.

Technical Support

Through our technical department and laboratories we can offer a comprehensive service to specifiers and contractors. Technical contacts are available to provide further information and arrange demonstrations.